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PRODUCT DATA SHEET SB455B

Description

SB455B is a double coated polyester (PET) film coated on both sides with a high performance acrylic pressure sensitive adhesive (PSA) and covered with a 4 mil blue high density polyethylene release liner. This tape is designed for demanding bonding applications and provides a permanent bond on many foams, high energy plastics, metals and composite materials. **SB455B** performs well under a wide range of environmental conditions.

Construction



Feature and Benefits

- Bonds to a wide range of polyether and polyester urethane foams, metals, glass, ceramics, high energy plastics and composites
- Excellent UV, temperature, chemical and humidity resistance
- High peel, tack and shear properties

TEST	TEST METHOD	VALUE (US)	VALUE (METRIC)
Peel Adhesion	PSTC-101	40 oz/inch	11 N/25 mm
Shear Adhesion	PSTC-107	>300 hr @2.2 psi	>300 hr @ 15.2 KPa
Tack	ASTM D2979	32 oz/inch	915 grams/inch
Minimum Application Temperature		-20°F	-29°C
Maximum Continuous use Temperature		350°F	177°C

Typical Properties (not to be used for specification purposes)

For maximum adhesion, bonding surfaces should be clean, dry and free from grease and oils. The firmer the application pressure and the greater the contact area, the stronger the bond.

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