

SpecBond, Inc

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# PRODUCT DATA SHEET SB6452

## **Description**

SB6452 is a double side coated crosslinked acrylic based pressure sensitive tape that is designed to absorb the differing thermal expansion of two different substrates. The product has high initial tack and bond to most high-energy surfaces. The product is very conformable and therefore bonds well to uneven or textured surfaces.

#### Construction



#### **Feature and Benefits**

- Total thickness 0.047" (1.2 mm)
- Density 52 lb/ft<sup>3</sup> (840 kg/m<sup>3</sup>)
- Light gray color
- Excellent plasticizer resistance
- Excellent solvent resistance
- Excellent UV resistance

### Typical Properties (not to be used for specification purposes)

Procedure	Test Method	Value	Units	Value	Units
90° Peel Adhesion	ASTM D3330	23	lb/inch	41	N/10mm
Dynamic Shear	ASTM D-1002	85	lb/inch <sup>2</sup>	590	kPa
Tensile Strength	ASTM D-897	85	lb/inch <sup>2</sup>	590	kPa
Shear Strength @8.8 psi	ASTM 3654	>10000	minutes @ RT		
Shear Strength @ 4.4 psi	ASTM 3654	>10000	minutes @ 93°C		
Temperature Resistance		-40°C to 100°C	continuous	up to 160°C	short term

For maximum adhesion, bonding surfaces should be clean, dry, and free from grease and oils. The firmer the application pressure and the greater the contact area, the stronger the bond.

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